

## High Thermal Conductive Tape

LiPOLY AT8399 is an unsupported thermally conductive tape with a thermal conductivity of 3.5 W/m\*K. The thickness comes in 0.25~1.0mm, and the AT8399 can withstand 4~13K voltage. Using highly conductive particles makes the tape extremely reliable and easy to use. The stickiness and strength will increase when temperature and pressure rise.

### ■ FEATURES

- / Thermal conductivity:3.5 W/m\*K
- / Excellent adhesive properties
- / Designed for manufacture
- / Excellent long term reliability

### ■ TYPICAL APPLICATION

- / Automotive electronics
- / Telecommunications
- / LED light bar & LED lamp
- / Between any heat-generating component and heat sink
- / 5G base station & infrastructure
- / EV electric vehicle

### ■ SPECIFICATIONS

- / Sheet form
- / Die-cut parts

### ■ TYPICAL PROPERTIES

PROPERTY	AT8399	TEST METHOD	UNIT
Color	Pink	Visual	-
Reinforced layer	None	-	-
Thickness (Min / Max)	0.25 ~ 1.0	ASTM D374	mm
Density	2.6	ASTM D792	g/cm <sup>3</sup>
Application temperature	-60~120	-	°C
Short time temp. @30sec	200	-	°C
ROHS	Compliant	-	-
<b>ADHESION</b>			
Initial tack	12	PSTC-6	cm
Lap shear strength	30	ASTM D1002	N/cm <sup>2</sup>
Die shear strength@25°C	80	-	N/cm <sup>2</sup>
Die shear strength@80°C	40	-	N/cm <sup>2</sup>
Holding power 1kg @25°C	>10000	PSTC-7	min
Holding power 1kg @80°C	>10000	PSTC-7	min
90° Peeling strength @ 25°C, 72 hrs	>7	ASTM D3330	N/inch
90° Peeling strength @ Thermal aging	>12	80°C 1000 hrs	N/inch
90° Peeling strength @ HAST	>20	85°C/85%RH 1000 hrs	N/inch
90° Peeling strength @ Thermal cycling	>11	-40°C~120°C 500 cycles	N/inch
<b>ELECTRICAL</b>			
Dielectric breakdown (Min / Max)	4 ~ 13	ASTM D149	KV
Surface resistivity	>10 <sup>10</sup>	ASTM D257	Ohm
Volume resistivity	>10 <sup>9</sup>	ASTM D257	Ohm-m
<b>THERMAL</b>			
Thermal conductivity	3.5	ASTM D5470	W/m*K
Thermal impedance@5psi (Min / Max)	0.33 ~ 0.98	ASTM D5470	°C-in <sup>2</sup> / W
Thermal impedance@10psi (Min / Max)	0.32 ~ 0.97	ASTM D5470	°C-in <sup>2</sup> / W
Thermal impedance@15psi (Min / Max)	0.31 ~ 0.93	ASTM D5470	°C-in <sup>2</sup> / W